



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5149-043
Job Sheet 190036



Part No: D5149-043

Job Qty: 6 ea

Part Name: Aft Step Base Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/19

Job Tracking No:

Due Date: 3/29/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV D SHEET 2 IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM IPP REV:A 14.12.15 dwg pb1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/29/19	3/29/19	0.00	0.00	Start Up Small Fab-4		DAS 58 DAS FEB 26 2019
110	Small Fab	6 pcs	3/29/19	3/29/19	0.00	1.80	Small Fab-8		9-89 58 DAS FEB 27 2019
120	QC	6 pcs	3/29/19	3/29/19	0.00	0.00	QC5		FEB 27 2019 68
130	Packaging	6 pcs	3/29/19	3/29/19	0.00	0.00	Packaging3-2	LG055	19-2-28-89
140	QC21-SA	6 Ea	3/29/19	3/29/19	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-043W	Aft Step Base Assembly Weldment	6 pcs (1 ea)	90-Start up Operation	S/S3190
D5151-3	Clamp Cushion	6 pcs (1 ea)	90-Start up Operation	S/S1139

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-043W	6	0	0
	D5151-3	6	5	0

Part Specifications

Specifications could not be found.

Plex 2/4/19 11:41 AM dart.white.jesse



Container No: S156653



Part: D5149 - 043

Job No: 190036

Serial No/Batch: S156653

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/26/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					